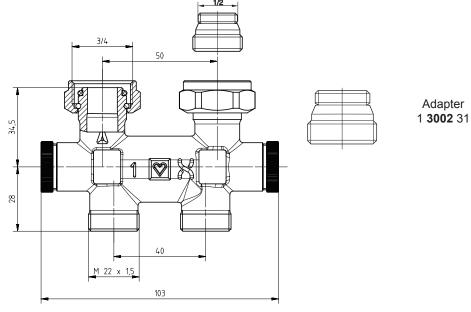


HERZ-3000 TP bypass body

for one-pipe and two-pipe systems

Datasheet for HERZ-3000 TP, Issue 0720

Model



Radiator connection	G 3/4 AG	Rp 1/2 IG
Two pieces enclosed		1 3002 31
Pipe-connection thread	M 22 x 1,5 mm cone sealing	M 22 x 1,5 mm cone sealing
Bypass body for one pipe systems with shut-off	1 3166 31	1 3166 32
Bypass body for two pipe systems with shut-off	1 3266 31	1 3266 32

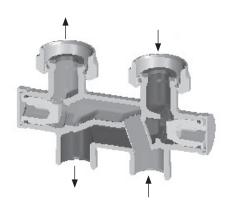
Bypass body with shut-off, depending on the model for one pipe or two pipe system.

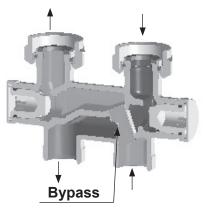
Bypass body straight-way form, freely rotating nut on radiator side, external thread on pipe M 22 x 1,5 for clamps. The bypass cannot be isolated, only the radiator can be isolated.

Center distance 50 mm to existing pipe installations radiator connection 40 mm centers and contrary flow and return directions.

☑ Operating mode

Version: **Two pipe system** ("2" in body) Version: **one pipe system** ("1" on body)







☑ Connections

1 6248 16 Connection angle 90 ° M 22 x 1,5 mm male thread / M 22 x 1,5 mm female thread

1 **6244** 01 adapter, M 22 x 1,5 mm female thread / G 3/4 male thread





□ Compressions union

Pipe connection for copper-, weldable non-alloy steel- and plastic pipe

Pipe connection for cupper and weldable non-alloy steel pipes:

Pipe connection for plastic and multilayer pipes:





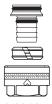
Compression union metal-seated. Not prepared for chrome-plated metal pipes, or pipes made of stainless steel



1 6286

Compression union with massive rubber seal (EPDM)

Union nut M22 x 1,5 mm Union nut M22 x 1,5 mm



Plastic pipe connection with double O-ring and insulating washer

Data sheets for HERZ Compressions unions for weldable non-alloy steel-, copper and plastic pipes are available separately.

☑ Plastic pipe and press fitting

Plastic pipe connectors are suitable for application class 4 and 5 according to ISO 10508 (panel heating and radiator connection) and for pipes made of PE-RT (EN 22391), PB (EN 15876) and PE-X (EN 15875) as well as multilayer pipes (EN 21003)

95 °C at 10 bar Maximal operating temperature

Real operating pressure and temperature are depending on the pipe system.

Accessory

1 6822 40 Double rosette for a center distance of 40 mm

1 6625 00 Multi-purpose key

1 3002 31 2 Connection nipples with cone seal. Direct installation on radiator Rp 1/2.

⊙Operating data

120 °C Maximal operating temperature 10 bar Maximal operating pressure

Heating water quality according to ÖNORM H5195 or VDI-Standard 2035. The use of ethylene or propylene glycol in a mixing ratio 25 - 50 % is allowed. EPDM gaskets can be affected by mineral oils lubricants and thus lead to failure of the EPDM seals. Please refer to manufacturer's documentation when using ethylene glycol products for frost and corrosion protection.

Nickel-plated bypass bodies and single shutoff valves serve for connection of radiators with integrated valves to the pipe with a shutoff function. The HERZ 3000 TP is designed for refurbishment of exisiting installations and heating systems with old radiators manufactured by AGA or thermo panels. Center distance of 50 mm to existing pipe installations radiator connection 40 mm centers and contrary flow and return directions. Compression unions for pipe connection have to be ordered separately.

™Materials note

Pursuant to Article 33 of the REACH Regulation (EC No. 1907/2006), we are obliged to point out that the material lead is listed on the SVHC list and that all brass components manufactured in our products exceed 0.1% (w / w) lead (CAS: 7439-92-1 / EINECS: 231-100-4). Since lead is a component part of an alloy, actual exposure is not possible and therefore no additional information on safe use is necessary.

Local and currently applicable legislation must be observed for disposal.



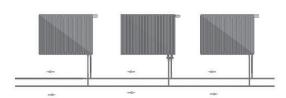
Existing one pipe system



Solution: One pipe system



Solution: Two pipe system



☑ Function in detail

Bypass body is made for every valve radiator with a center distance of 50 \pm 1,5 mm with connection thread G 3/4 or Rp 1/2.



☑Constructive feature of the bypass body

The Bypass bodies are factory set for one pipe system at 40% of the amount of radiator water and can be altered at any time to suit another percentage (two pipe system = 100%). Radiator side there are two free moving union nuts and cone seal connections fitted. There are two connection nipples (1 **3002** 31) for Rp 1/2 included

The clossed bypass body can be pre-mounted on the pipe side, the equipment filled and pressure cheked and the radiators put on after interior work is completed (painters, carpet). With the system under pressure the radiators can be emptied and removed.

☑ Installation examples









☑ Mounting on radiators

The bypass bodies must be mounted, depending upon the radiator connection by using the 1 **3002** 31 (Rp 1/2) connection nipples, cone sealed on the radiator. The free-moving nuts must be only moderately tightended using a spanner, SW 30, to protect the rubber seals. Single shut-off valves are designed for metallic seals and are fitted for radiator connection G 3/4 with a free-moving nhexagonal nut. The radiator connection of the valves for Rp 1/2 has O-Ring seals and is easy to install with the assembly key 1 **6680** 00. For pre installed bypass bodies and valves, the uppersurfaces and union nts should be protected and/or covered until they are connected to radiator.



☑ Installation of compression union to the piping

When insstalling the compression unions no adjustable wrenches or similar tool should be used as this may lead to distotion of the union nut. Weldable non-alloy steel and copper pipes must be cleanly calibrated and deburred, and the use of support sleeves is recommended. The thread of the union nut should be oiled with silicone oil during installation, but mineral oils damage the O-ring of the clamping rings. The installation insturctions included with the compression unions must be taken into account. Remove the covering caps.

☑ Disassembly of the radiator

Remove cover caps.

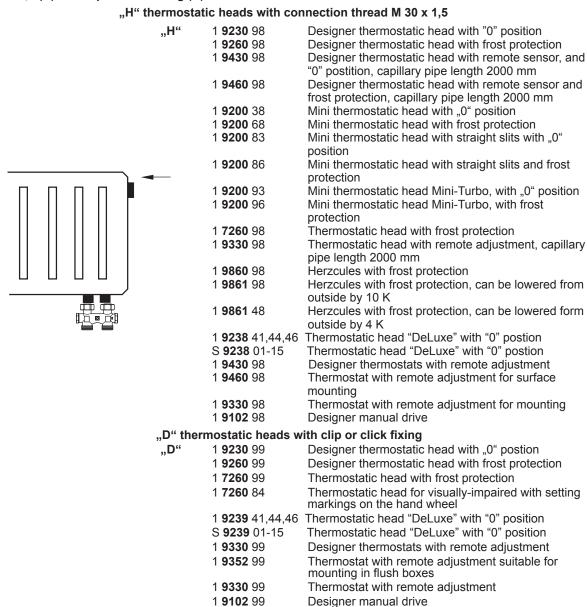
Lock with a multi-purpose key SW 8/6 (1 6625 00) clockwise.

In one-pipe systems

Open union nuts, remove the radiator, the bypass remains in operation.

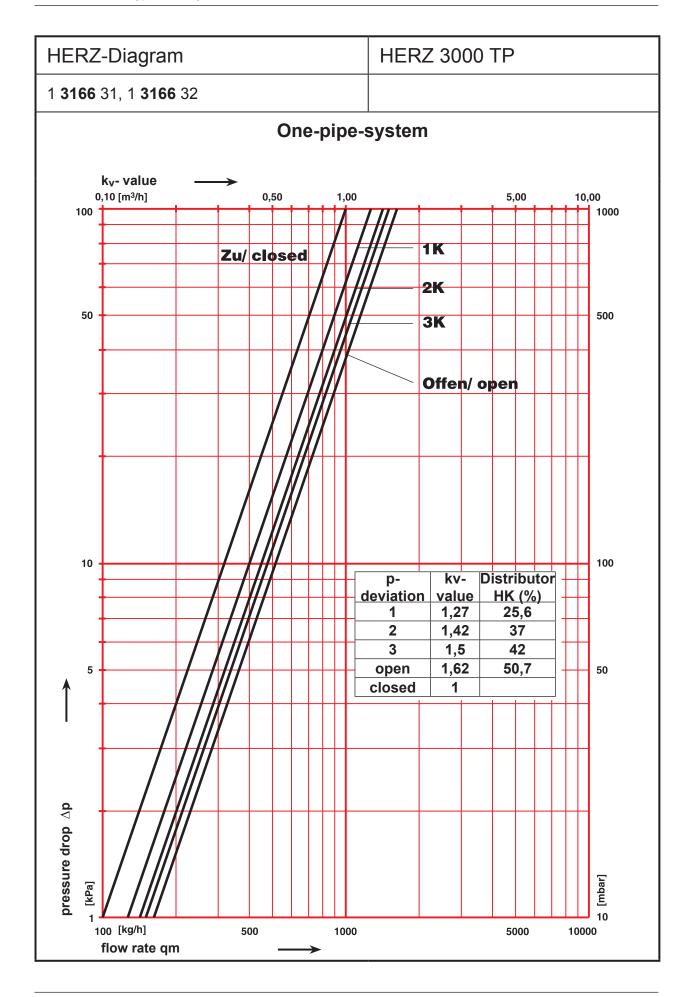
Thermostatic operation of the radiator

Thermostatic heads for direct installation on integrated valves of valve radiators with connection threads $M30 \times 1,5$ (H) and clip or click fixing (D)

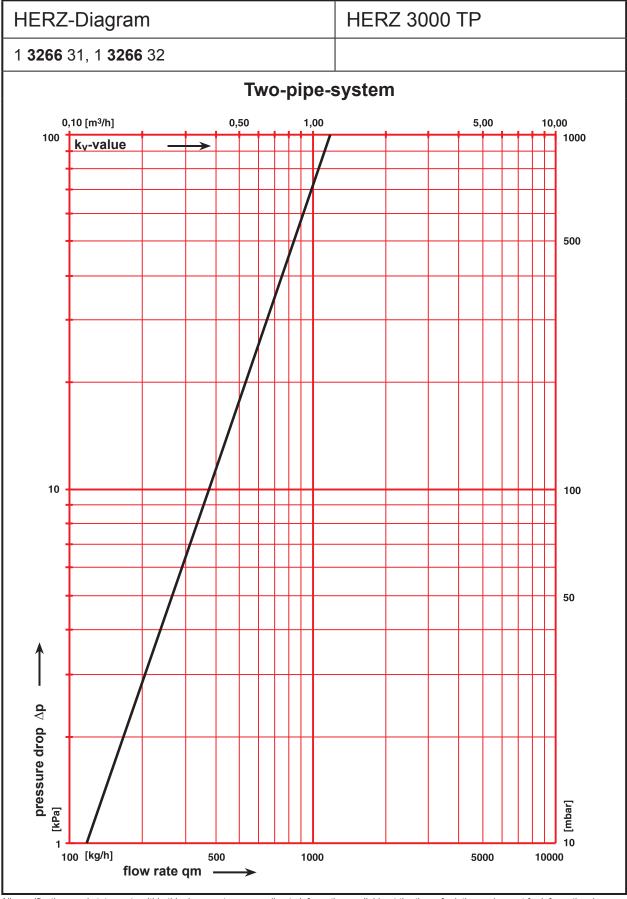


Technical details of HERZ thermostats can be found on the product standard specification sheets









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